



**Rockwell
Automation**

Integrated Motion on EtherNet/IP: Solution Overview

4/9/2019

Roman Foukal

Agenda

1

Controller
Portfolio Update

2

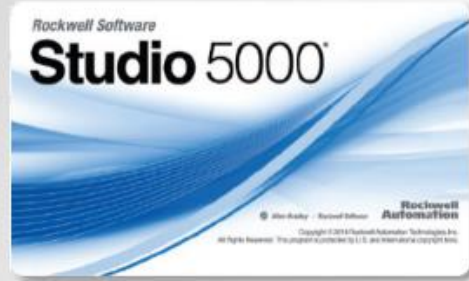
Drive/Motor
Portfolio Update

3

Studio 5000®
Motion Feature
Update

Integrated Architecture® Portfolio

Design Software



Studio 5000® | CCW | Arena®

Distributed Control System



PlantPAX®

Visualization & Information Software



FactoryTalk® | ThinManager®

Programmable Automation Controllers



CompactLogix™ | ControlLogix® | GuardLogix® | Armor™ GuardLogix®

Industrial Network Infrastructure & Media



Stratix®

Operator Interfaces & Industrial Computers



PanelView™ | MobileView™

Smart Sensing Devices



RightSight™ | VisiSight™ | RFID | Pressure

Input / Output Devices



Compact I/O™ | FLEX™ I/O | POINT I/O™ | ArmorBlock® | ArmorPOINT®

Motor Control Devices



PowerFlex® | IntelliCENTER®

Motion Control



Kinetix® | iTRAK® | MagneMotion®



Controller Portfolio Update

ControlLogix 5580 Analog Motion Interface – Version 31

ControlLogix® 5580 - 1756 analog motion interface module support...

- 1756-M02AE
 - 2 channel analog output
 - 2 channel AQB encoder feedback input
- 1756-M02AS
 - 2 channel analog output
 - 2 channel Serial Synchronous Interface (SSI) feedback input
- 1756-M02HYD
 - 2 channel analog output
 - 2 channel linear displacement transducer (LDT) feedback input

ControlLogix 5580 controller migration and new applications

- Develop a new ControlLogix® 5580 project that includes 1756 analog motion interface module(s)
- Convert an existing ControlLogix 5550, 5560, or 5570 project with 1756 analog motion interface module(s) to a ControlLogix 5580 project



ControlLogix 5580 SERCOS Interface – V31

ControlLogix® 5580 - 1756 SERCOS interface module support

- 1756-M03SE
 - 3 axis SERCOS interface
- 1756-M08SE
 - 8 axis SERCOS interface
- 1756-M16SE
 - 16 axis SERCOS interface
- 1756-M08SEG
 - 8 axis SERCOS interface - third-party drive

ControlLogix 5580 controller migration and new applications

- Develop a new ControlLogix 5580 project that includes 1756 Sercos interface module(s)
- Convert an existing ControlLogix 5550, 5560, or 5570 project with 1756 SERCOS interface module(s) to a ControlLogix 5580 project





Motion Drive/Motor Portfolio Update

Motion Portfolio

SERVO MOTORS

Kinetix® MPx, VPx, TLx, HPK, RDB

- Compact and precise control, meeting the unique needs of many industries
- Single or dual cabling options for motor power and feedback
- SIL2 / PLd encoder options for safety



SERVO DRIVES

Kinetix 300, 350, 5500, 5700, 6500

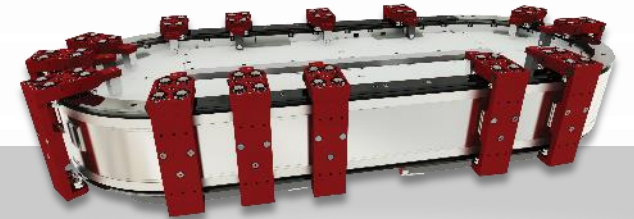
- Broad range of drives from low power indexing drives to high power, multi-axis drives
- Integrated motion on EtherNet/IP
- Embedded advanced safety features



INTELLIGENT TRACK SYSTEMS

iTRAK® MAGNEMOTION

- Modular, scalable linear motor system that allows independent control of multiple movers
- Ideal for packaging, automotive, life sciences, logistics industries



Kinetix[®] 5700 Servo System

A Single Platform for **Complete** Motion Control



Ability to **regenerate excess energy** back to the grid. Leverage EtherNet/IP to **monitor energy usage.** **New**

Best in class power density. **40-70% cabinet space reduction.**

Single Cable Technology – **60% less wiring.**

Features **Integrated Safety** — controller-based safety that is delivered via EtherNet/IP for **safe and flexible** machines.

Servo and vector motor control with **extended power range** up to **112 kW.** **New**

Embedded runtime tuning technologies to **dramatically reduce commissioning time and improve machine performance**

Kinetix 5700 Regenerative Bus Supply

New

Mounting Flexibility

Mount inverters to right and left of the regenerative bus supply



Right Sized

Wide power range in bookshelf zero stack format



Reduced Footprint

Power dense design supporting Kinetix® 5700 servo systems



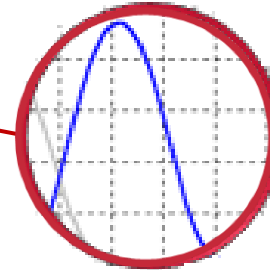
4 Modules
35 A – 207 A continuous DC output current.

Rockwell Software
Studio 5000®
Create Open

Consistent UX
Studio 5000® design environment integration and configuration

Global Performance

DC bus regulation across wide input voltage and low harmonic operation



Integrated L-C Filter

Reduced wiring and fewer components required for complete solution



Kinetix 5700 Large Frame Inverters

New

Kinetix® 5700 Common Bus Capability



Common Format
Bookshelf zero stack format



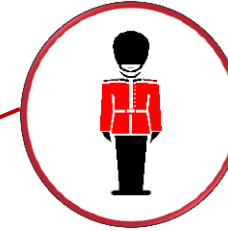
Reduced Footprint
Power dense design supporting Kinetix 5700 systems



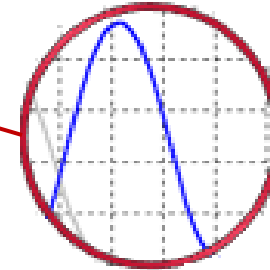
90 kW and 112 kW
STO and Advanced Safety



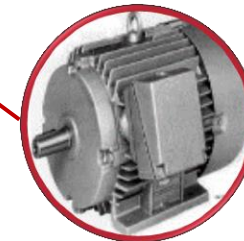
Advanced Safety Capable
Safely Monitor Speed, Direction and Position



Advanced Tuning
Improve performance and eliminate tuning



Kinetix 5700 Motor Control Core
Native application capabilities for synchronous and asynchronous motors



Scalable Software Safety Solutions

Control and Safety on the same wire

Networked Safe Torque Off

- PowerFlex® 527 drive
- Kinetix® 5500 servo drive
- Kinetix 5700 servo drive
- PowerFlex 755T drive S3*
- PowerFlex 755 drive S3*

* Via Option Card

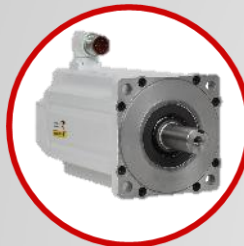
Networked Advanced Safety Functions

- Kinetix 5700 servo drive
- PowerFlex 755 drive S4*
- PowerFlex 755T drive S4*

| SLS | | |
|----------------------|----|------|
| Safely-Limited Speed | | |
| Safety Control | ? | (O1) |
| Restart Type | ? | |
| Cold Start Type | ? | (RR) |
| Check Delay | ? | |
| | ?? | (FP) |
| Active Limit | ? | |
| | ?? | |
| Feedback SFX | ? | |
| Request | ? | |
| | ?? | |
| Reset | ? | |
| | ?? | |
| SLS Active | ? | |
| | ?? | |
| SLS Limit | ? | |
| | ?? | |
| SLS Fault | ? | |
| | ?? | |
| Fault Type | ?? | |
| Diagnostic Code | ?? | |



Kinetix® 5700 Safe Monitoring Servos



Kinetix VP motors with SIL2/PLd rated encoders



MP motors with Hiperface sin/cos encoders



Support for 842HR sin/cos encoders



“ERS4” Single-axis Modules

“ERS4” Dual-axis Modules

Seamless and inherently safe communications



Ability to safety monitor speed, direction, and position



Emergency safety stop functions and zero speed monitoring



SIL 2 Rated Kinetix[®] VP Motors:

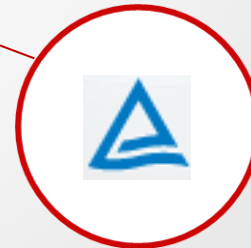
Supports advanced safety functions via Kinetix[®] 5700 “ERS4 Advanced Safety” Safe Speed Monitoring drives



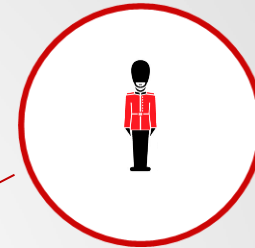
23-bit primary channel feedback on “Q” encoder option provides application flexibility (Frame 100 - Frame 165)



SIL 2 TÜV Certification on optical encoder

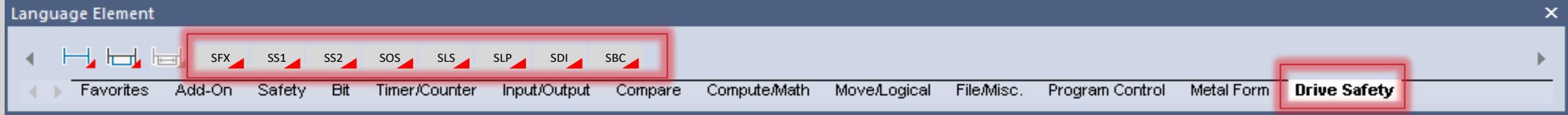


9-12 bit safety channel feedback on “W” or “Q” encoder option when used within integrated safety systems



Current “C, P” encoder options remain active for ease of ordering

Drive Advanced Safety Instructions - V31



- Advanced drive safety for Kinetix[®] 5700 and PowerFlex[®] 755/755T drives
- Suite of drive safety instructions for use in the 5580 and 5380 GuardLogix[®] safety task
 - SFX (Safe Feedback Scaling)
 - SS1 (Safe Stop 1)
 - SS2 (Safe Stop 2)
 - SOS (Safe Operating Stop)
 - SLS (Safely-limited Speed)
 - SLP (Safely-limited Position)
 - SDI (Safe Direction)
 - SBC (Safe Brake Control - external brake)

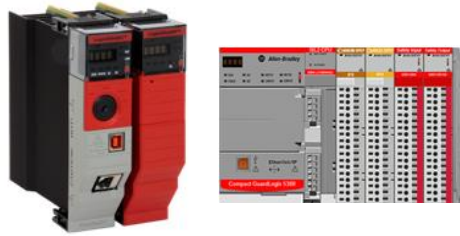
| SFX | | |
|---------------------------|----|-------|
| Safety Feedback Interface | | |
| Safety Control | ? | (O1) |
| Time Unit | ? | |
| Position Scaling | ? | (FP) |
| Feedback Resolution | ?? | |
| Unwind | ? | (SFH) |
| Home Position | ?? | |
| Feedback Position | ? | |
| Feedback Velocity | ?? | |
| Feedback Valid | ? | |
| Connection Faulted | ?? | |
| Homing Trigger | ? | |
| Reset | ? | |
| Safe Feedback Homed | ?? | |
| SFX Fault | ? | |
| Actual Position | ?? | |
| Actual Cycles | ?? | |
| Actual Speed | ?? | |
| Fault Type | ?? | |
| Diagnostic Code | ?? | |

| SLS | | |
|----------------------|----|------|
| Safely-Limited Speed | | |
| Safety Control | ? | (O1) |
| Restart Type | ? | |
| Cold Start Type | ? | (RR) |
| Check Delay | ? | |
| Active Limit | ?? | (FP) |
| Feedback SFX Request | ? | |
| Reset | ? | |
| SLS Active | ? | |
| SLS Limit | ? | |
| SLS Fault | ? | |
| Fault Type | ?? | |
| Diagnostic Code | ?? | |

| SLP | | |
|-------------------------|----|------|
| Safely-Limited Position | | |
| Safety Control | ? | (O1) |
| Restart Type | ? | |
| Cold Start Type | ? | (RR) |
| Check Delay | ? | |
| Positive Travel Limit | ?? | (FP) |
| Negative Travel Limit | ? | |
| Feedback SFX Request | ? | |
| Reset | ? | |
| SLP Active | ? | |
| SLP Limit | ? | |
| SLP Fault | ? | |
| Fault Type | ?? | |
| Diagnostic Code | ?? | |

Safe Monitoring Solution

1



GuardLogix® 5580 controller
or CompactGuardLogix
5380 controller

2

Kinetix® 5700 ERS4 Safe
Monitoring Servo Drives



3



Studio 5000 Logix Designer®
Version 31 or greater

VP Motors with SIL CL2
safety rated encoders

SIL2/PLd Solution

Controller owns everything – I/O devices, feedback scaling, safety configurations, safe feedback monitoring



V31 Safety Task

| | |
|----------|----|
| Drive 1 | OK |
| Drive 2 | OK |
| Drive 3 | OK |
| Drive 4 | OK |
| Drive 5 | OK |
| Drive 6 | OK |
| Drive 7 | OK |
| Drive 8 | OK |
| Drive 9 | OK |
| Drive 10 | OK |
| Drive 11 | OK |
| Drive 12 | OK |
| Drive 13 | OK |
| Drive 14 | OK |
| Drive 15 | OK |
| Drive 16 | OK |
| Drive 17 | OK |
| Drive 18 | OK |
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| Drive 36 | OK |
| Drive 37 | OK |
| Drive 38 | OK |
| Drive 39 | OK |
| Drive 40 | OK |
| Drive 41 | OK |
| Drive 42 | OK |
| Drive 43 | OK |
| Drive 44 | OK |
| Drive 45 | OK |
| Drive 46 | OK |
| Drive 47 | OK |
| Drive 48 | OK |
| Drive 49 | OK |
| Drive 50 | OK |

Motion & Safety Data over EtherNet/IP



Safety I/O over EtherNet/IP

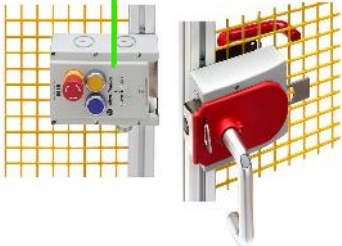
Kinetix® 5700 - provides safe feedback from encoders to the safety controllers STO and SS1 in drive



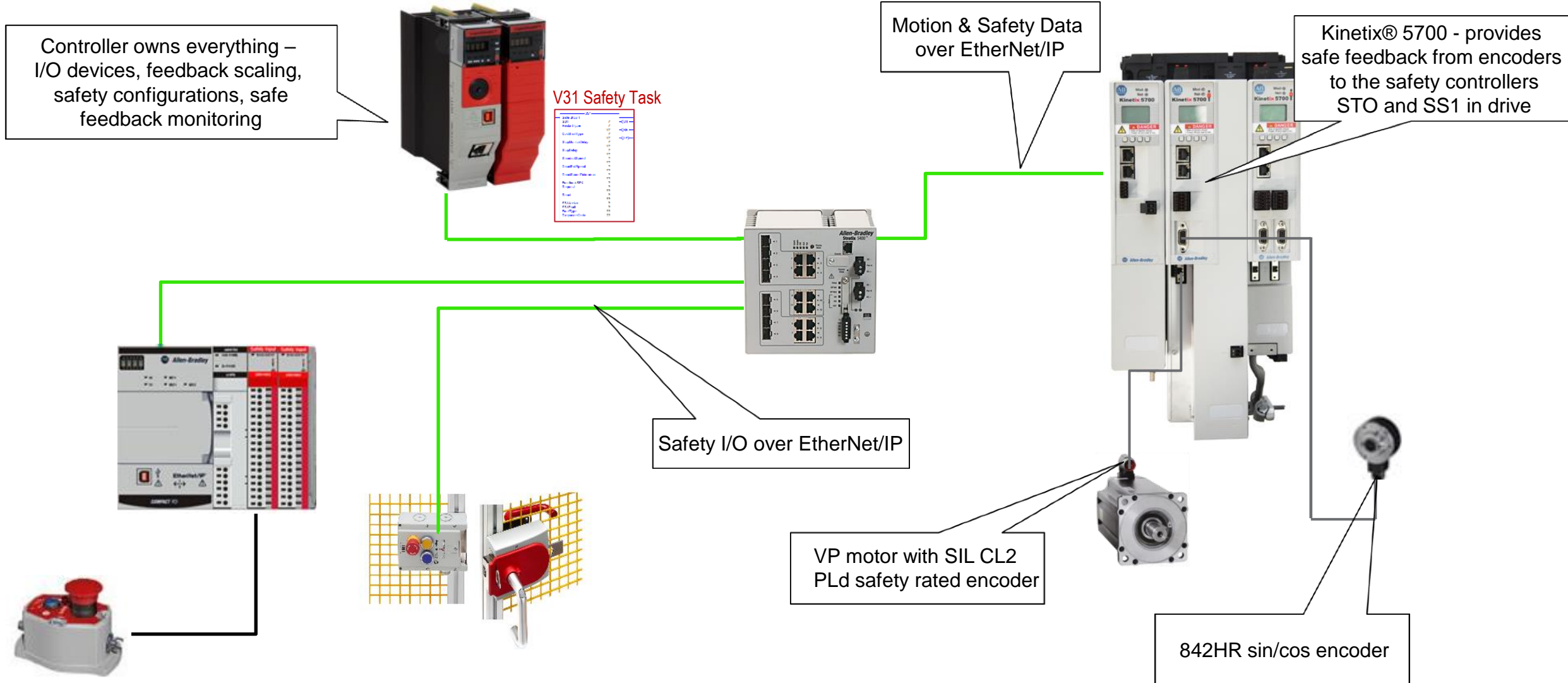
VP motor with SIL CL2 PLd safety rated encoder



MP motor with "M" and "S" encoder options



SIL3/PLe Solution



VP Hygienic Servo Motor - VPH

New

- IP69K Rated for **Wash-down Applications**
- **Hygienic Design** per 3A, EHEDG, NSF guideline
- Over **800 Configuration** Options



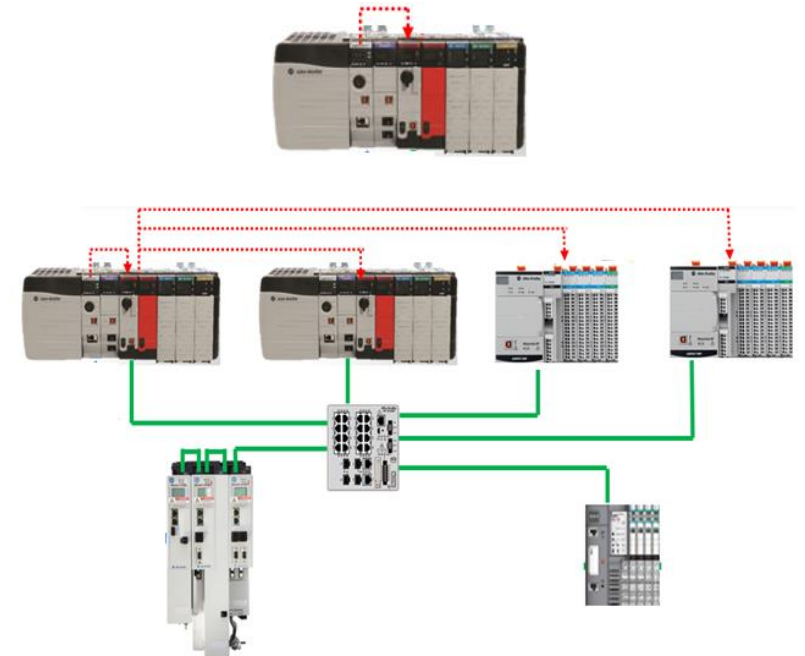
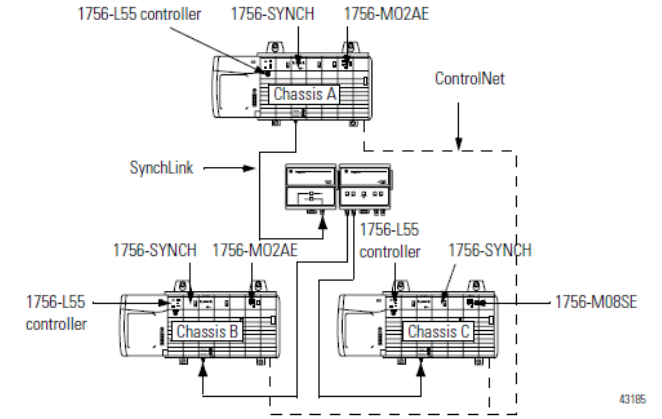


Studio 5000[®] Motion Feature Update

Produce/Consume Axis Options

- 1756 SynchLink™ Produced/Consumed axis
 - 1756-SYNCH module with fiber-optic “link”
 - Synchronize axes across Controllers in distributed 1756 racks
- 1756 chassis Produced/Consumed axis
 - 1756 backplane
 - Synchronize axes across Controllers in a single 1756 rack
- *EtherNet/IP Produced/Consumed axis*
 - *Controllers via EtherNet/IP*

New



EtherNet/IP Produced/Consumed Axis Features

- Produced-Consumed axis
 - 1756 chassis and EtherNet/IP
- EtherNet/IP supported controllers
 - ControlLogix® & GuardLogix® 5580
 - CompactLogix™ & Compact GuardLogix 5380
 - CompactLogix 5480
- Features
 - Multi-cast and unicast EtherNet/IP Producer/Consumer configuration
 - Support for non-matching Producer/Consumer axis RPI's (Motion CUR)
 - SERCOS, CIP Motion, Analog, Virtual axis types
 - 1756 chassis Produced/Consumed axis data structure/attribute list
 - Compatible with SynchLink™ (Coexist)

EtherNet/IP Produced/Consumed Axis

- Produce/Consume axis tag between controllers on EtherNet/IP
 - SERCOS, analog, CIP Motion, virtual
- Consumed axis use:
 - Master axis for gear, Cam, MDSC
 - Master axis for MAOC
 - Position driven general purpose logic
- Fixed-format attribute list
- PTP based
- Performance
 - Cyclic update @ produced axis CUR

The image displays a sequence of screenshots from the Rockwell Automation software interface, illustrating the configuration of an EtherNet/IP axis tag.

- New Tag Dialog:** Shows the configuration for a tag named "Master_Axis". The "Type" is set to "Produced" and the "Data Type" is "AXIS_CIP_DRIVE".
- Advanced Options Dialog:** Shows the "Multicast Connection Options" for the "Master_Axis" tag. The "Max Consumers" is set to 4. The "Unicast Connection Options" section has "Allow Unicast Consumer Connections" checked.
- Controller Tree:** A hierarchical view of the system configuration. The "Consumed_Master_Axis" tag is highlighted in red within the "My_Group" folder. Other folders include "Controller My_Consuming_Controller", "Tasks", "Motion Groups", and "I/O Configuration".
- New Tag Dialog (Consumed):** Shows the configuration for a tag named "Consumed_Master_Axis". The "Type" is set to "Consumed" and the "Data Type" is "AXIS_CIP_CONSUMED".
- Consumed Tag Connection Dialog:** Shows the configuration for the "Consumed_Master_Axis" tag. The "Producer" is set to "My_Producing_Controller" and the "Remote Data" is "Master_Axis".



Independent Cart Technology

MagneMover[®] Lite – Ethernet

Features and Benefits Summary

- Performance
 - Peer-to-peer communication over 100 Mb/s Ethernet (200X faster than serial)
 - Enables condition monitoring and performance analytics
 - New high-performance Ethernet node controller (NC-E) (28:1 reduction of NC LITE Serial)
- Scalability
 - Expands Rockwell Automation industry-leading scalability
 - Kilometers of track, thousands of motors and carts on a single system
- Flexibility
 - Virtual nodes and paths to improve system control
 - Supports star and chain (linear string) wiring topologies
- Compatibility / Modularity
 - Can be used to extend existing serial systems
 - Uses standard Rockwell Automation Ethernet cables

New



MagneMover Lite – High Payload

Features and Benefits Summary

Wheeled Puck:

- Payload increase of 3X – 5X over sliding puck
 - Rolling friction increases force for acceleration
 - Single and tandem versions
- Long Life
 - Expected wheel life >16,000 km
- Clean
- Compatible with existing MagneMover® Lite systems

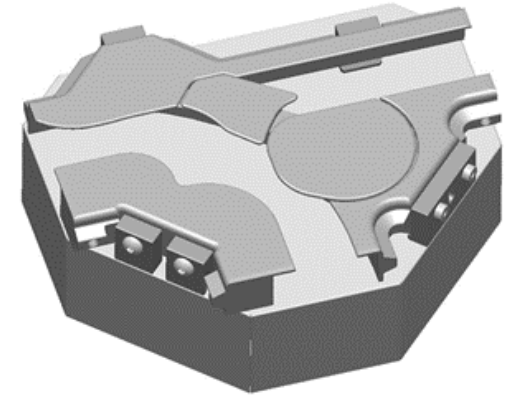
High Payload Switch:

- New motor type to match performance of wheeled pucks
- Improves layout flexibility

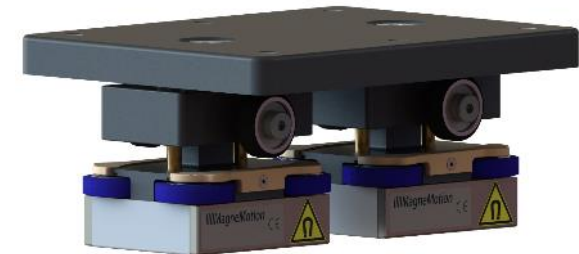
Combination = New Applications for MagneMover LITE

New

AFC June 2019



High Payload Switch



Tandem Wheeled Cart

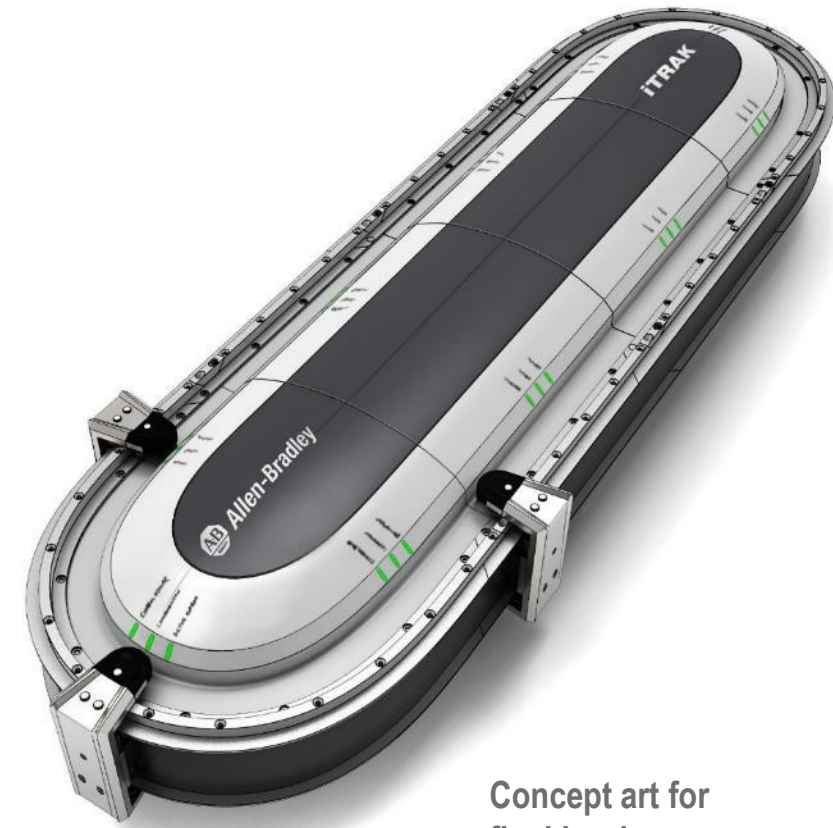
iTRAK Next Generation

Features and Benefits Summary

- First platform of next generation iTRAK[®] architecture
- Key features
 - Direction connection to ControlLogix[®] or CompactLogix[™] controller
 - Integrated Motion over EtherNet/IP
 - Integrated Safety over EtherNet/IP, Safe Torque Off
 - Common firmware features with Kinetix[®] 5x00 platform
 - High servo performance
 - Size appropriate for lighter payloads and smaller machines
 - True 50 mm mover pitch
 - Small diameter and small transverse width
 - Up to 40 N continuous force, 100 N peak force
 - Up to 4 m/s
 - Robust mechanical bearings and mounting
- Planned availability in early 2020
 - ETO and standard product



AFC Q1 CY20



Concept art for final hardware



Motion Analyzer Update

Motion Analyzer

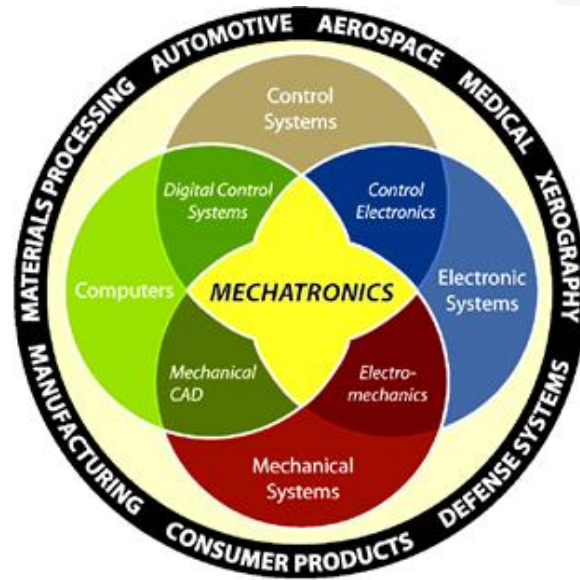
Product Overview

DESIGN & SIZING PROCESS

Define Motion

Select & Size

Analyze



MOTION & DRIVE PRODUCTS



Motion Analyzer is a sizing and selection tool for mechatronics systems



**Rockwell
Automation**

Thank you



www.rockwellautomation.com